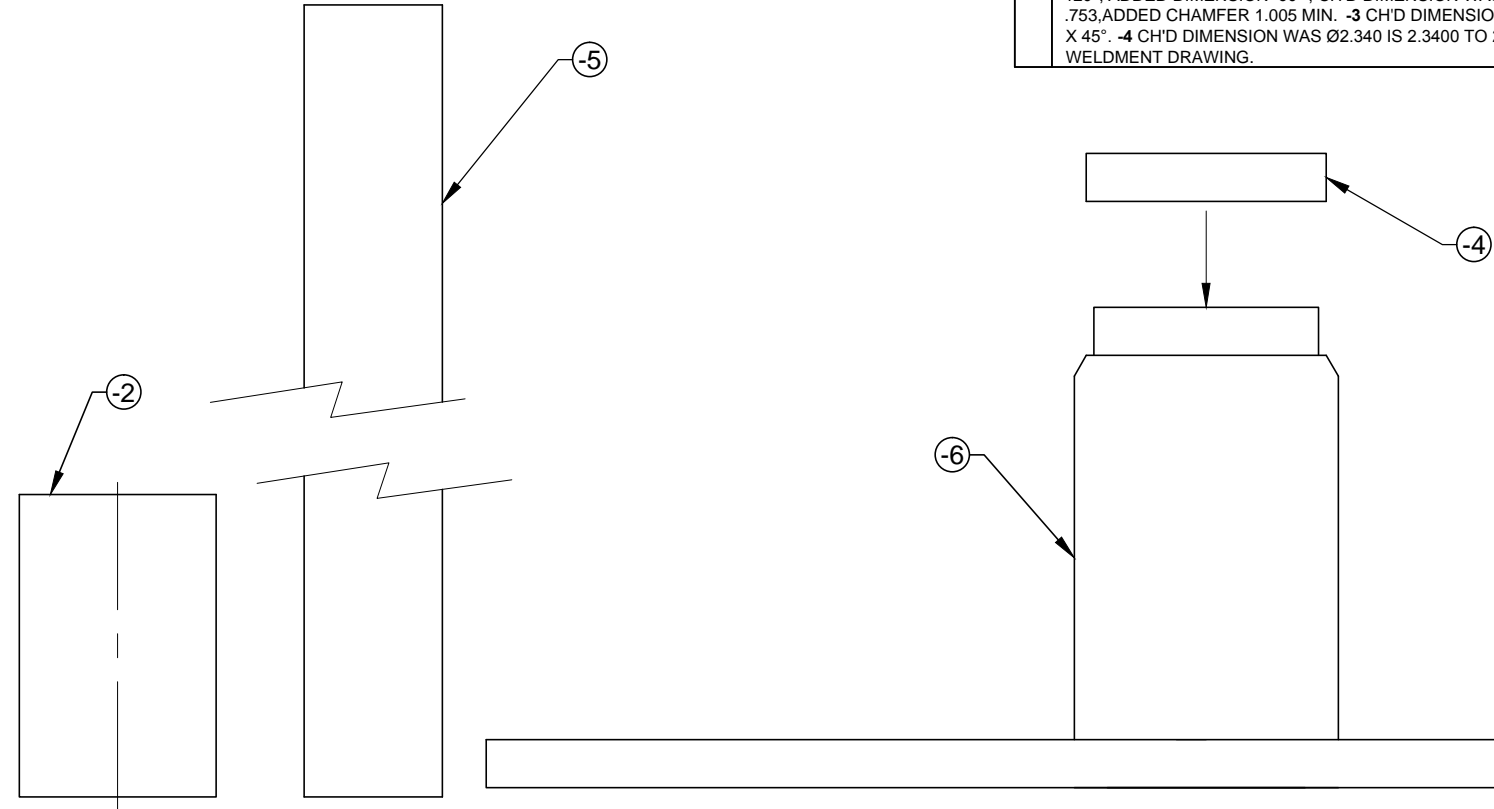


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D P/N FROM 369 TO RB, ALSO CH'D OUTSIDE DIA. FROM 3.75, AND EACH HANDLE LENGTH FROM 4.75.	3/28/06	-	
1A	CH'D TITLEBLOCK & REVISION BLOCK,	12/28/09	RJC	
2	CH'D TITLEBLOCKS FROM RB TO DART, REMOVED TORQUE WRENCH FROM B/O, -1 CH'D DIMENSION WAS Ø2.340 IS 2.3420 TO 2.3427, CH'D DIMENSION WAS .10 CHAMFER IS .10 X 45°, CH'D DIMENSION WAS .13 CHAMFER IS .13 X 45°. -2 CH'D B/O WAS Ø 2-1/8 X 3-3/8 IS Ø2-1/4 X 3-3/8, CH'D DIMENSION WAS R1.0 IS 120°, ADDED DIMENSION 60°, CH'D DIMENSION WAS .75 SQ. IS 2X .758 TO .753, ADDED CHAMFER 1.005 MIN. -3 CH'D DIMENSION WAS 1/8 CHAMFER IS .13 X 45°. -4 CH'D DIMENSION WAS Ø2.340 IS 2.3400 TO 2.3412. -6 ADDED WELDMENT DRAWING.	6/20/14	DJN	RJC



ASSY ASSY							B/O INFORMATION OR SPECIFICATIONS		Pg.
QTY	QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL			
	1		-1		WRENCH-NUT	4140	Ø2-3/4 X 5-1/8		2
			-2	1	WRENCH-SPLINE	4140	Ø2-1/4 X 3-3/8		3
	1		-3		HANDLE	1018	1/2 X 4 X 15-1/2		4
			-4	1	BUSHING	1018	Ø2-1/2 OD X 5/8 X 1/8 WALL		5
			-5	1	BAR	CDS TUBING	Ø1-7/16 OD X 30 X .157 WALL		6
	X		-6	1	HANDLE WELDMENT				7
		B/O		1	SQUARE DRIVE ADAPTER		3/4 MALE X 1/2 FEMALE (CRAFTSMAN #4271 OR SNAP-ON #GLA12B OR EQUIV.)		N/S
	ASSY -6								

TITLE
BARREL WRENCH SET

DWG NO.
RBT5100-ATP-1

REV
2

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX ± .010
.XX ± .03
.X ± .1

FRACTIONS ± 1/32
ANGLES ± 5°

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

DRAWN BY: COLE

APPROVED
D Weil

HEAT TREAT

FINISH

SPEC

USED ON MODEL

MD

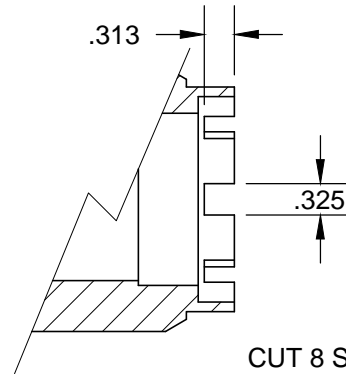
SCALE 1:2

DATE 5-28-03

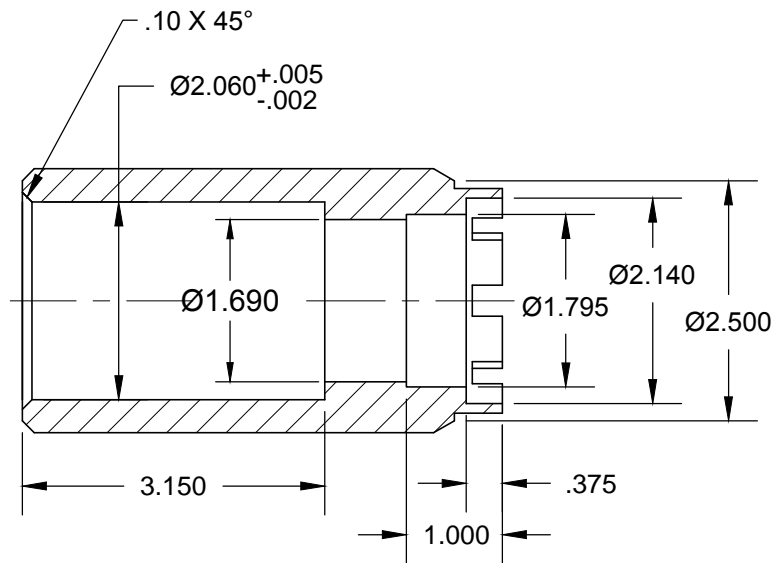
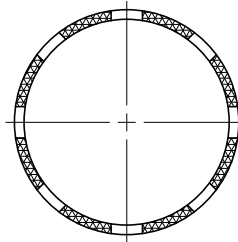
SHEET 1 of 7

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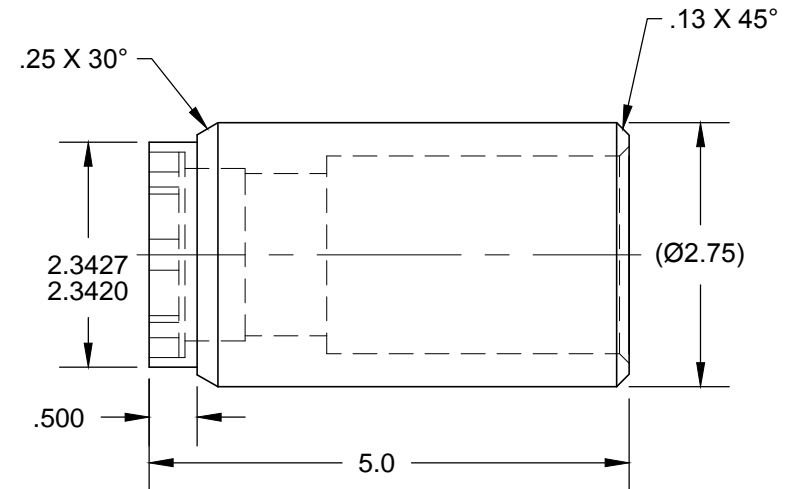
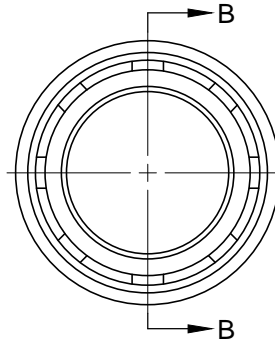
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-1 CH'D DIMENSION WAS Ø2.340 IS 2.3420 TO 2.3427, CH'D DIMENSION WAS .10 CHAMFER IS .10 X 45°, CH'D DIMENSION WAS .13 CHAMFER IS .13 X 45°.	6/20/14	DJN	RJC



CUT 8 SLOTS AS SHOWN
EQUALLY SPACED



SECTION B-B



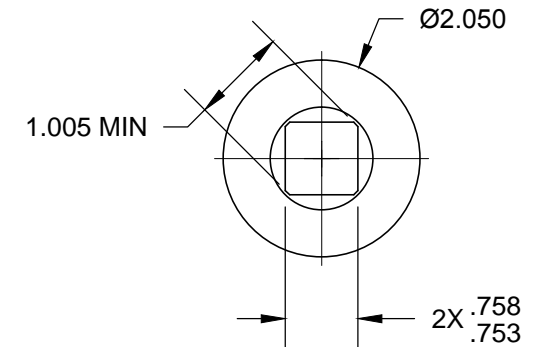
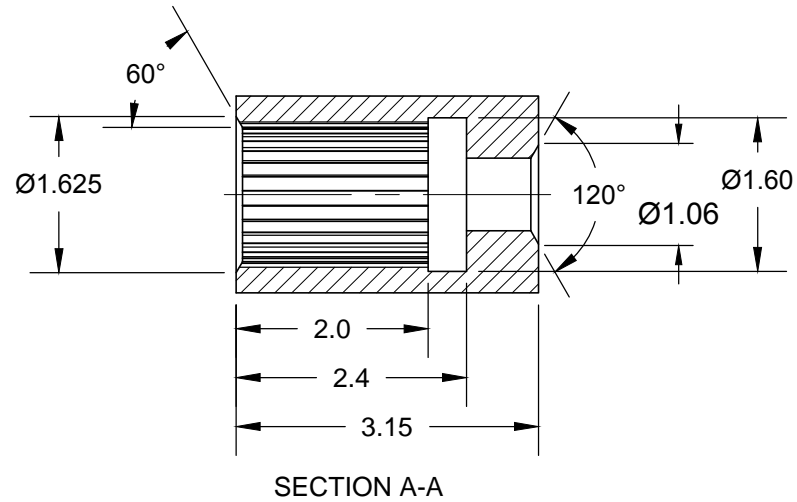
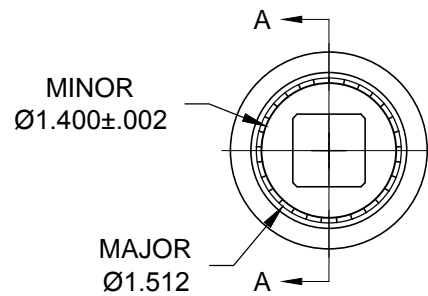
-1

WRENCH-NUT

DART AEROSPACE	
TITLE BARREL WRENCH SET	
DWG NO. RBT5100-ATP-1-1	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XXX ± .010 .XX ± .03 X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 X 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6-4-03
SHEET 2 of 7	
DRAWN BY: COLE	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH SEE -6 WELDMENT	
SPEC	
USED ON MODEL	
MD	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-2 CH'D DIMENSION WAS R1.0 IS 120°, ADDED DIMENSION 60°, CH'D DIMENSION WAS .75 SQ. IS 2X .758 TO .753, ADDED CHAMFER 1.005 MIN.	6/20/14	DJN	RJC



SPLINE DATA

TYPE	INTERNAL
NO. OF TEETH	29
PITCH	20/40
PRESSURE ANGLE	30°
MAJOR DIAMETER	Ø 1.512
MINOR DIAMETER	Ø1.400±.002
DIAMETER OVER .080 PINS	Ø1.349-1.355


(-2)

WRENCH-SPLINE

DART AEROSPACE	
TITLE BARREL WRENCH SET	
DWG NO. RBT5100-ATP-1-2	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XXX ± .010	FRACTIONS ± 1/32
.XX ± .03	ANGLES ± 5°
X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 5-28-03
SHEET 3 of 7	
DRAWN BY: COLE	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL	
MD	

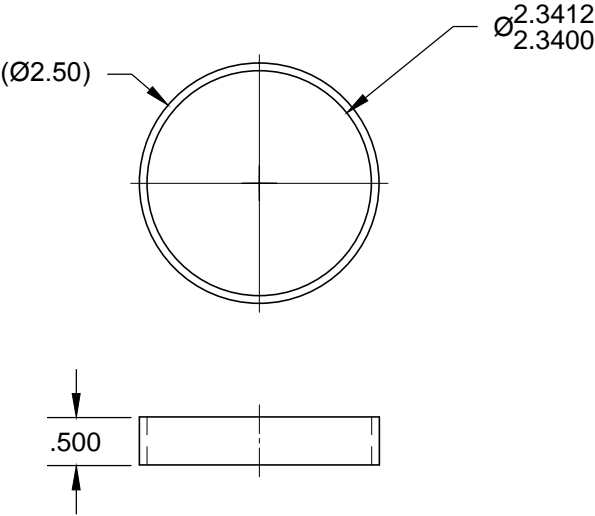
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D P/N FROM 369 TO RB, ALSO CH'D OUTSIDE DIA. FROM 3.75, AND EACH HANDLE LENGTH FROM 4.75.	3/28/06	-	
2	-3 CH'D DIMENSION WAS 1/8 CHAMFER IS .13 X 45°.	6/20/14	DJN	RJC



			
TITLE BARREL WRENCH SET			
DWG NO. RBT5100-ATP-1-3		REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .013 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°		DRAWN BY: COLE APPROVED <i>D Weid</i> HEAT TREAT FINISH SEE -6 WELDMENT	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC USED ON MODEL MD	
SCALE 1:2	DATE 6-4-03	SHEET 4 of 7	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-4 CH'D DIMENSION WAS Ø2.340 IS 2.3400 TO 2.3412.	6/20/14	DJN	RJC

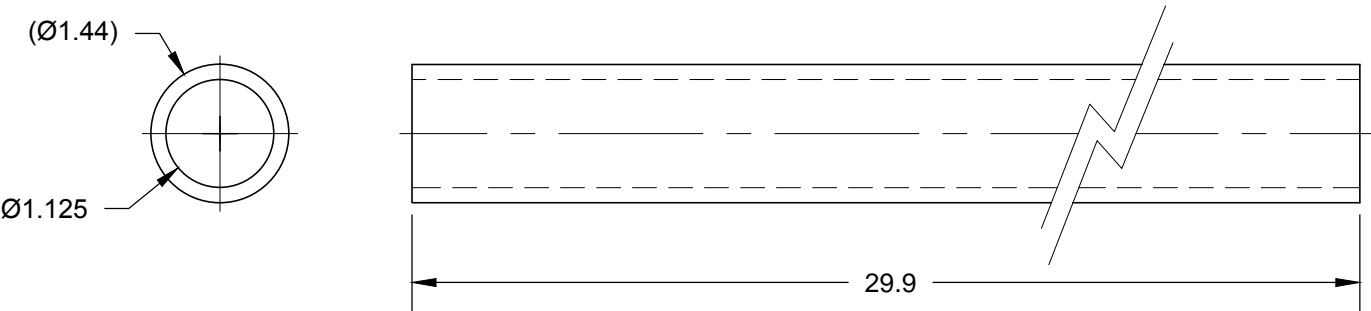


(-4)
BUSHING

TITLE BARREL WRENCH SET	
DWG NO. RBT5100-ATP-1-4	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 .XX ± .03 X ± .1	DRAWN BY: COLE APPROVED <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD
SCALE 1:2	DATE 5-28-03
SHEET 5 of 7	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

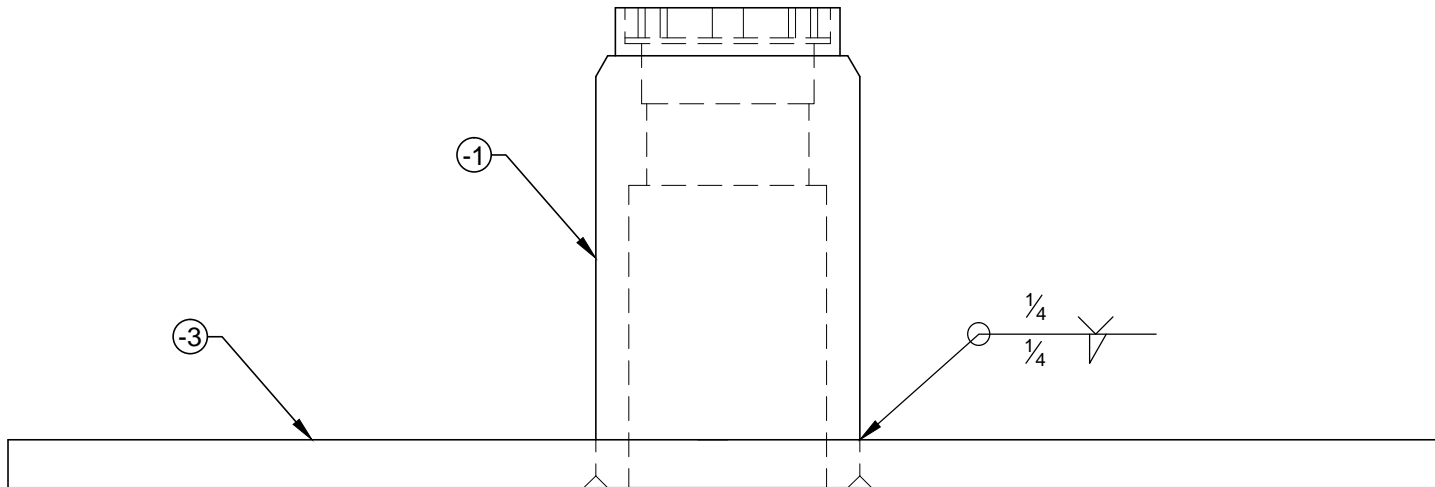


⑤
BAR

TITLE BARREL WRENCH SET			
DWG NO. RBT5100-ATP-1-5		REV 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 .XX ± .03 X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°		DRAWN BY: COLE	
		APPROVED <i>D Weil</i>	
		HEAT TREAT	
		FINISH BLACK OXIDE	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC	
		USED ON MODEL	
		MD	
SCALE 1:2	DATE 5-28-03	SHEET 6 of 7	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-6 ADDED WELDMENT DRAWING.	6/20/14	DJN	RJC



(-6)
HANDLE WELDMENT

DART AEROSPACE	
TITLE BARREL WRENCH SET	
DWG NO. RBT5100-ATP-1-6	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .010 .XX ± .03 .X ± .1	DRAWN BY: COLE APPROVED <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE SPEC USED ON MODEL MD
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE 1:2 DATE 5-28-03 SHEET 7 of 7